SPECIFICATION FOR CERAMIC RESONATOR

MODEL NAME: ZTA8.0MT /ZTT8.0MT



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0.3±0.1



1. **SCOPE**

This specification is applied to the ceramics resonator used for the clock Oscillation of Microprocessor.

2. MODEL NAME

Part Name	Customer' s Part number	Drawing No.
ZTA8.0MT		
ZTT8.0MT		

3. **DIMENSIONS**





MARK 1: ZTA8.0MT

MARK 2: ZTT8.0MT

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4. TEST CIRCUIT

Parts shall be measured under a condition (Temp.:3~35°C.Hum.:45~85%)unless any Necessity to measure under a standard condition (Temp.:20±2°C.Humi.:65±5%) is occurred.



5. ELECTRICAL CHARACTERISTICS

	Item	Requirements	
5-1	Frequency Accuracy	8.0M±0.5%	
5-2	Resonant Impedance	30 Ω max	
5-3	Operating Temperature Range	-20 to +80	
	Storage Temperature Range	-30 to +85	
5-4	Stability Temperature	±0.3% max. (−20−+80°C)	
5-5	Withstanding Voltage	DC 100V. (less than 5 sec)	
5-6	Insulation Resistance	100 M Ω min (DC 10V)	
5-7	Aging for 10 Years	±0.5±% max	



	Test Item	Condition of Test	Requirements
6-1	Lead strength	Force of 1 Kg is applied for 10 second to each lead in axial direction.	No mechanical damage
0-1	Lead Bending	Firmed the terminal up to 2mm. Resonator lead shall be subjected to withstand against 90° bending its stem. This operation shall be done toward both	values shall meet Item5.
6-2	Solder ability	The terminals of the Resonator shall be immersion in a soldering bath (230±5°C) for 3±0.5sec. (refer to Mil-STD-202E-208C)	The solder shall for coat at least 95% of the terminal.
6-3	Vibration	Resonator shall be measured after being Applied vibration as below. Vibration Freq:10-55Hz Amplitude:1.5mm Directions:3axial directions	The measured values Shall meet table l
6-4	Random Drop	Time:2bour/each direction Resonator shall be measured after 3 times Random dropping from the height of 1m. Concrete floor	
6-5	Resistance to Soldering Heat	Dipped in $(350\pm10^{\circ}C)$ measured solder to a point 1.5mm from Resonator body for 3 ± 0.5 sec or dipped in $(260\pm5^{\circ}C)$ melted solder for 10 ± 1 sec. Resonator shall be measured after being placed in natural condition for 1 hour.	

6.PHYSICAL AND ENVIRONMENTAL CHARCTERISTICS

	Test Item	Condition of Test	Requirements
6-6	Humidity	After being placed in a chamber (Humi.: 90-95 % RH Temp:40±2 °C) for 96 hours Resonator shall be measured after placed in natural condition for 1 hour.	
6-7	Life Test (High temperature)	After being placed in a chamber $85\pm2^{\circ}$ for 96 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	The measured values
6-8	Life Test (Low temperature)	Stored in a chamber $(\text{Temp:-}20\pm 2^{\circ}C)$ for 1000 hours, Resonator shall be measured after being placed in natural condition for 1 hour.	Shall meet table I
6-9	Thermal shock	After temperature cycling of -20°C (30min) to +80°C (30min) was performed 5 times the Resonator shall be measured after being placed in natural condition for 1 hour.	
Table 1			

6. PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS

Item	Limit Value	
Frequency shift	F/FO≤±0.3%	
Resonant Impedance	Zr≪5Ω	

Note: The limits in the above table are referenced to the initial Measurements.

7. NOTICE

- 7.1 Ceramic Resonator should be stored in storeroom. And the surrounding atmosphere is acid less, alkali-free and no other harmful impurity.
- 7.2 The package for ceramic damage.
- 7.3 This specification limits the quality of the component as a single unit. Please make sure that the component is evaluated and confirmed the drawing When it is mounted to your product.